

What is claimed is:

1. A decorative sheet formed of an acrylic resin and having a coefficient of kinetic friction with respect to a flat glass plate in the range of 0.2 to 0.9.

2. The decorative sheet according to claim 1, wherein the acrylic resin has a glass transition temperature of 80°C or below.

3. The decorative sheet according to claim 1, wherein a backing resin sheet is laminated to one surface of the decorative sheet of an acrylic resin.

4. A sheet-decorated molding having a surface coated with a decorative sheet formed of an acrylic resin and having a coefficient of kinetic friction with respect to a flat glass plate in the range of 0.2 to 0.9.

5. The sheet-decorated molding according to claim 4, wherein the acrylic resin has a glass transition temperature of 80°C or below.

6. The sheet-decorated molding according to claim 4, wherein a backing resin sheet is interposed between the molding and the decorative sheet.

7. A sheet-decorating molding ~~method~~ comprising the steps of:

inserting the decorative sheet according to claim 1 or 2 between a female mold and a male mold of an injection mold;

clamping the decorative sheet on the female mold;

joining together the female and the male mold to clamp the injection mold so that a cavity is formed between the female and the male mold;

injecting a fluid resin through a gate formed in the

male mold into the cavity so as to fill up the cavity; solidifying the resin filling up the cavity to make the same into a resin molding with the decorative sheet laminated to a surface of the resin molding; separating the female and the male mold from each other to open the injection mold; and ejecting the resin molding having the surface coated with the decorative sheet from the female mold.

8. A sheet-decorating molding method comprising the steps of:

inserting the decorative sheet according to claim 3 between a female mold and a male mold of an injection mold with the acrylic resin sheet facing the female mold;

clamping the decorative sheet on the female mold, joining together the female and the male mold to clamp the injection mold so that a cavity is formed between the female and the male mold;

injecting a fluid resin through a gate formed in the male mold into the cavity so as to fill up the cavity;

solidifying the resin filling up the cavity to make the same into a resin molding with the decorative sheet laminated to a surface of the resin molding;

separating the female and the male mold from each other to open the injection mold; and

ejecting the resin molding having the surface coated with the decorative sheet from the female mold.

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